

Compact module with 4 analog input channels, Modbus RTU protocol

The EX04AIS module is a reduced and low-cost version of the sophisticated EX04AIO model which preserves the analog inputs of channels for interfacing to the sensors that use 10V or 20mA standard.

Configurable over fieldbus by IEC function block and easy integrable into "PLC Configuration" menu of CoDeSys using a configuration file. Extensions of the Modbus protocol for updating the I/O up to 1Mb/s in a single frames exchange.



GENERAL SPECIFICATIONS						
Analog channels	4 single-ended input channels Fieldbus		RS485 with EMI filter, thermal prot. / ESD 15kV			
Isolation	1500Vac max (from bus and power supply)	Max nodes / Termin.	64 / insertable 120Ω load			
Resolution	12 bits	Baudrate	300b/s ÷ 1Mb/s (continuosly prog.)			
Voltage input	0-10V, impedance > 100kΩ	Protocol	Modbus RTU, address 1 ÷ 247, parity N/O/E			
Current input	0-20mA, 50Ω shunt resistor	Function codes	3, 4, 6, 16, 17, 23, 100, 101, 102, 109, 110			
Acquisition time	Programmable filter from 10ms to 1s	Max performance	Complete I/O update within 500µs (@ 1Mb/s)			
Inputs reading	+20% nominal value (word = 4914)	Power supply	24Vdc ±15% / 40mA max			
Inputs protection	±80V max (10V input), ±26V max (20mA input)	Operative temp.	-20°C to 70°C			
Accuracy	Precision: ±0.05% FS. Linearity: ±0.025% FS	Connections	Plug-in screw terminals 28÷12AWG / 2.5mm ²			
Thermal drift	50 ppm/°C	Box	ABS with 35mm DIN rail mount / IP20			
Temperature sensor	Internal NTC -20°C ÷ 80°C, res. 0.1°C, ±0.5°C	Max dimensions	113 x 17.5 x 119 mm (H x W x D)			

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EXO4AIS Analog inputs module with Modbus RTU protocol Made in Italy

Dimensions



Module configuration

To configure the Modbus communication parameters, refer to the "**EX_Modules-Configuration_EN.pdf**" document containing general and common information on the EX series.

The configuration of the type (**10V** or **20mA**) of analog input and analog output of each channel requires the setting of a **numerical coding** on the relative Holding Register.

The code can be written (even once because the value is stored permanently in the module) with the **Modbus-Tool** software or by integrating in the PLC application the necessary calls to the Modbus functions. There is also a **CoDeSys program** for configuring and testing the module with graphical visualization interface (EX04AIO_Configurator).

Each channel can be configured indipendently from the others by setting the value of a specific Holding Register with a numerical code:

- · Code 0 disables input of channel
- Code 1 configures input to 10V
- Code 2 configures input to 20mA

For the analog input it is also possible to configure a **filter** obtained by the arithmetic mean of several readings. In this case a specific filter code must be added to the previous channel code:

Code	Filter	Code	Filter		Code	Filter
16	10 ms	96	60 ms		176	150 ms
32	20 ms	112	70 ms		192	200 ms
48	30 ms	128	80 ms	ſ	208	250 ms
64	40 ms	144	90 ms		224	500ms
80	50 ms	160	100 ms		240	1 s

If nothing is added (Code = 0) for the input filter it is considered the **default (50ms)** value.

Power supply and RS485 fieldbus



Analog inputs



Modbus data model

The resources available in the module are mapped to Modbus data areas using the following format:

Address	Fun. codes	Description		
Input Registers				
0 ÷ 3	4	Input words AIN0 ÷ AIN3		
4	4	Errors of input channels		
5	4	Internal temperature (x 0.1°C)		
Holding Registers				
0 ÷ 3	3, 6, 16, 23	CH0 ÷ CH3 configuration words		

The value of the Input Register with address 4 contains two flags for the **signaling error** of each of the 4 input channels:



Order codes	
EX04AIS Modbus slave, 4 channels 12 bits analog input	
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